

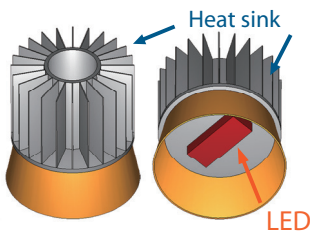
# Heat Dissipation of Lighting Equipment and Optimization

## Optional Function

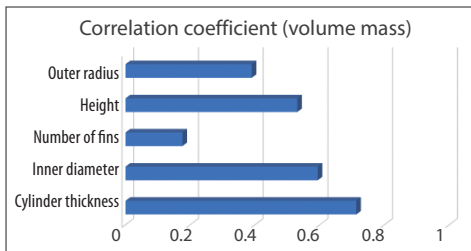
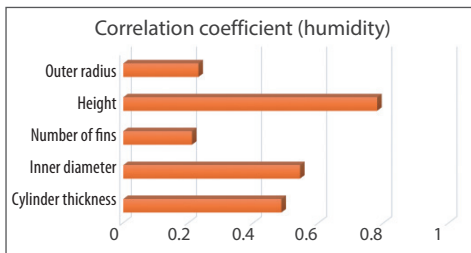
### Effective Use of Optimization Tool for Heat Sink Design

Purpose of Optimization	Optimization methods	Design variables
<p>The modeling of heat sink needs to:</p> <ol style="list-style-type: none"> <li>Reduce the LED temperature to the regulation Rising LED temperature [<math>\Delta T</math>°C]: Minimized (<math>\Delta T</math>: below 40°C)</li> <li>Miniaturize itself Heat sink volume [weight]: Minimized (below 0.0005m<sup>3</sup>)</li> </ol>	<ul style="list-style-type: none"> <li>Experiment plan and sampling method Central composite design <math>\Rightarrow</math> 43 samples</li> <li>Approximation of multiobjective optimization Method of application <math>\Rightarrow</math> RBG Method of multiobjective optimization <math>\Rightarrow</math> NSEA+</li> <li>Applications used scSTREAM Optimus® for Cradle</li> </ul>	<ul style="list-style-type: none"> <li>Number of fins: 24-48</li> <li>Body thickness: 2-5(mm)</li> <li>Height: 80-120 (mm)</li> <li>Outer radius: 65-75 (mm)</li> <li>Inner radius: 25-35 (mm)</li> </ul>

### Original model



### Sampling results



- The strong correlation between the number of fins, fin height and outer radius shows that the increase in these factors encourages temperature reduction.
- In terms of volume mass, the correlation between the number of fins, fin height, and outer radius is strong.

### Optimum Designs Derived from Pareto Solutions

Priority	Graph	3D Model	Optimum Solution Parameters
Priority on light weight			<ul style="list-style-type: none"> <li>Volume: 2.40×10<sup>-4</sup> [m<sup>3</sup>]</li> <li>Rise in temperature: 39.1 [°C]</li> <li>Number of fins: 28 [pieces]</li> <li>Heat sink height: 82.5 [mm]</li> <li>Thickness of cylinder: 2.4 [mm]</li> <li>Outer radius: 72.8 [mm]</li> <li>Inner radius: 25.0 [mm]</li> </ul>
Priority on balance			<ul style="list-style-type: none"> <li>Volume: 3.11×10<sup>-4</sup> [m<sup>3</sup>]</li> <li>Rise in temperature: 35.4 [°C]</li> <li>Number of fins: 30 [pieces]</li> <li>Heat sink height: 104.9 [mm]</li> <li>Thickness of cylinder: 2.9 [mm]</li> <li>Outer radius: 74.4 [mm]</li> <li>Inner radius: 26 [mm]</li> </ul>
Priority on heat dissipation			<ul style="list-style-type: none"> <li>Volume: 4.12×10<sup>-4</sup> [m<sup>3</sup>]</li> <li>Rise in temperature: 33.3 [°C]</li> <li>Number of fins: 38 [pieces]</li> <li>Heat sink height: 115.6 [mm]</li> <li>Thickness of cylinder: 3.5 [mm]</li> <li>Outer radius: 74.7 [mm]</li> <li>Inner radius: 25.1 [mm]</li> </ul>

### Notes

Optimization is effective to pinpoint design variables to the values that fulfill the objectives. Or, in many cases, it also plays an important role in the early stage of design process to identify that the proposed ranges of design variables cannot physically serve the intended purposes. On the other hand, optimization sampling requires a collection of analysis examples. Because of this, it is important to minimize the number of design variables as well as to choose the most appropriate analysis software with high computation performance.